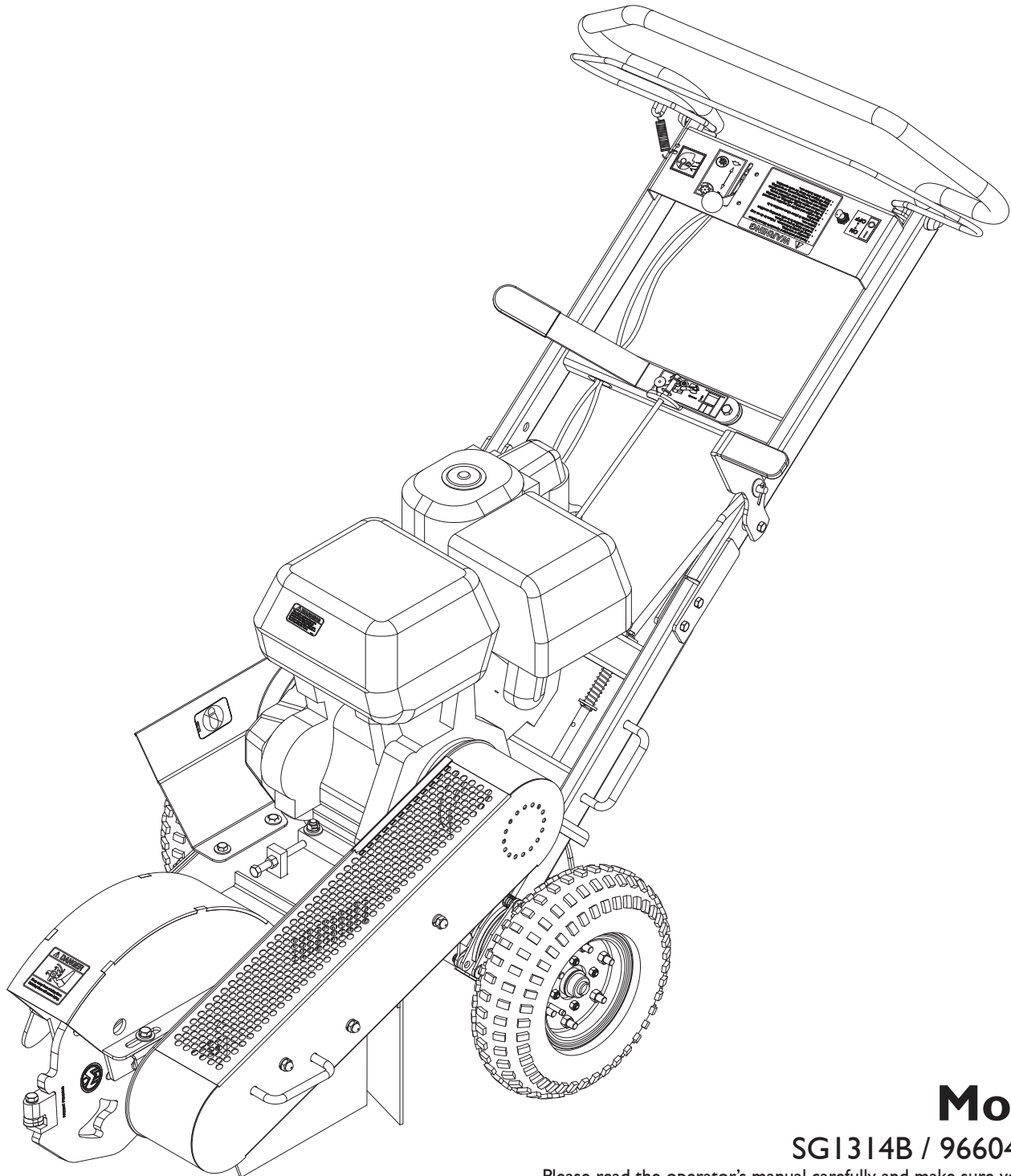




BLUEBIRD

Parts Manual



Model

SG1314B / 966042801

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

CONTENTS

FRAME..... 4

HANDLE & CONTROLS 6

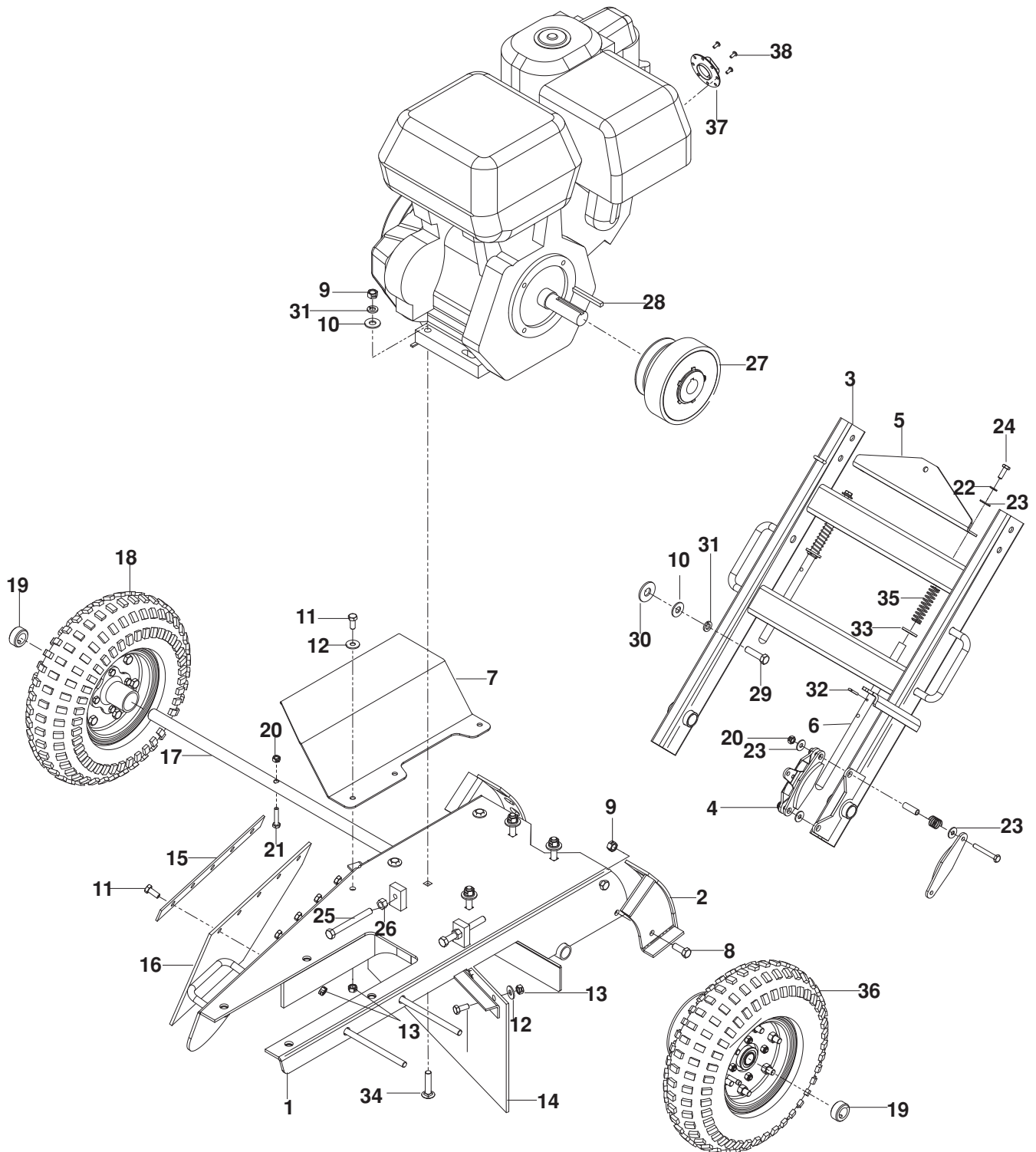
BELT GUARD & PULLEY 8

COVER & BLADE 10

DECALS..... 12

NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

FRAME

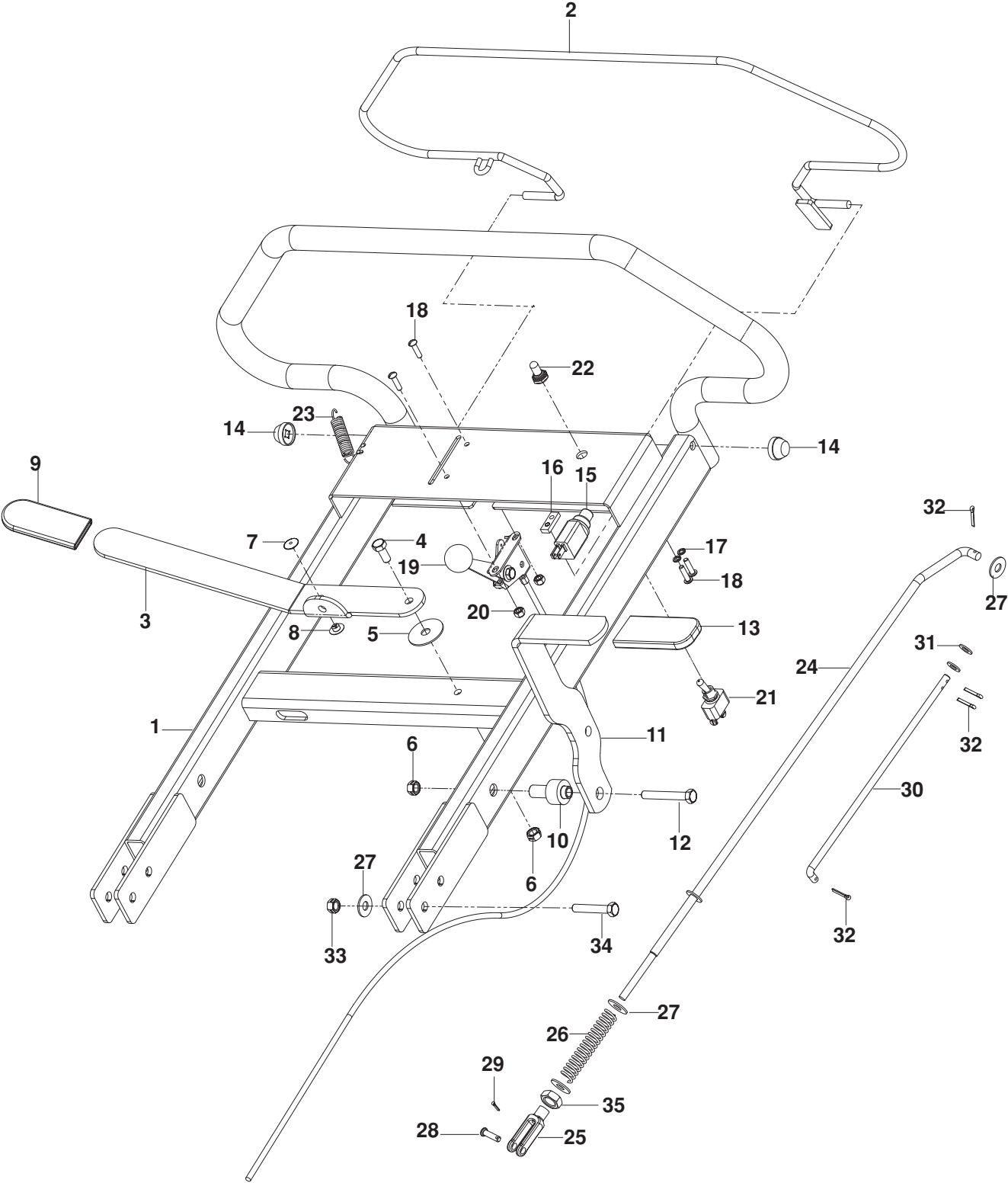


FRAME

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 109316....1		DECK ♦	23..	539 990598....6		WASHER ¼
	576 224401 ...1		DECK ■	24..	539 990580....2		HCS ¼-20 x ¾
2..	540 200178....2		BRACKET ♦	25..	539 109389....2		HCS ¾-16 x 3½ TPBLT
	576 224901 ...2		BRACKET ■	26..	539 990130....2		NUT ¾-16
3..	539 109321....1		HANDLE, LOWER ♦	27..	539 020020....1		CLUTCH -NORAM 3 SHOE
	576 224601 ...1		HANDLE, LOWER ■		505 194401 ...1		CLUTCH-AMSBECK 2 SHOE
4..	539 020024....1		BRAKE, CALIPER	28..	539 917033....1		KEY ¼ SQ x 2½
5..	539 108649....1		BRACKET, HANDLE	29..	539 990164....1		HCS ¾-24 x 1½
6..	539 020082....2		PIN, HANDLE ADJUSTMENT	30..	539 109554....1		WASHER ½ FLAT
7..	539 109283....1		FENDER ♦	31..	539 990118....5		WASHER ¾ SPLIT LK
	576 224301		FENDER ■	32..	539 990365....2		PIN, COTTER ⅛ x ¾
8..	539 990563....4		HCS ¾-16 x 1	33..	539 990250....2		WASHER ½, SAE
9..	539 990546....8		NUT ¾-16 CNTRLK	34..	539 990923....4		RHSNB ¾-16 x 1¾
10..	539 990517....9		WASHER ¾ FLAT STD	35..	539 020034....2		SPRING, COMPRESSION
11..	539 976934...14		HCS ⅝-18 x ¾	36..	539 020074....1		WHEEL w/ DISC
12..	539 990692....9		WASHER ⅝-16	37..	539 020092....1		DEFLECTOR, EXHAUST
13..	539 990184...14		NUT ⅝-18 CNTRLK	38..	539 108495....3		SCREW #8-32 x ¾
14..	539 020094....1		DEFLECTOR, REAR	NOT SHOWN			
15..	539 200781....1		STRAP, DEFLECTOR		539 109299 ...1		WIRE HARNESS, ENGINE FOR NORAM CLUTCH
16..	539 020084....1		DEFLECTOR, SIDE		539 110762 ...1		KIT, SNAP RINGS & BRGS
17..	539 020085....1		AXLE		539 110763 ...1		KIT, CLUTCH SHOE / SPRGS FOR AMSBECK CLUTCH
18..	540 020025....1		WHEEL, RT		505 246401 ...1		KIT, CLUTCH SHOE
19..	539 020028....2		SET COLLAR, ¾"				
20..	539 990761....3		NUT ¼-20 CNTRLK				
21..	539 100266....1		HCS ¼-20 x 1¼				
22..	539 990052....2		LOCKWASHER ¼				

- ♦ For models built before September 1, 2009
- For models built on or after September 1, 2009

HANDLE & CONTROLS



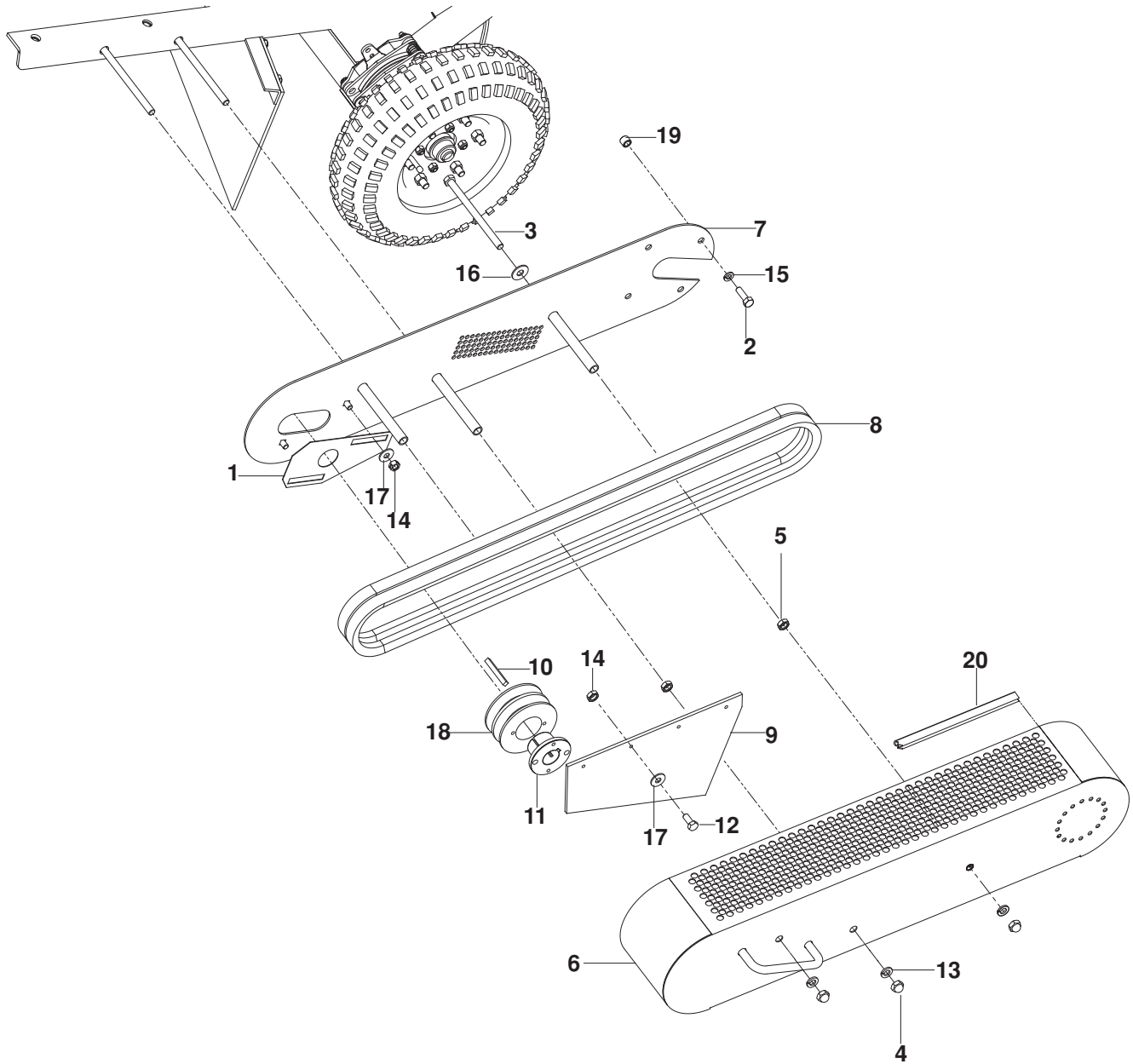
HANDLE & CONTROLS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 109950....1		HANDLE w/ DECAL LT BLU ♦	19..	539 020023....1		THROTTLE CNTRL w/ KNOB
	576 496201 ...1		HANDLE w/ DECAL ■	20..	539 976977....2		NUT #10-24 NYLOC
2..	539 130819....1		BAIL LT BLU ♦	21..	539 020016....1		SWITCH, TOGGLE
	576 224801 ...1		BAIL ■	22..	539 020041....1		BOOT, TOGGLE SWITCH
3..	539 108647....1		HANDLE, POSITION ADJ	23..	539 020035....1		SPRING
4..	539 976934....1		HCS $\frac{5}{16}$ -18 x $\frac{3}{4}$	24..	539 108992....1		ROD, PARK BRAKE
5..	539 102998....1		WASHER, FRICTION	25..	539 976481....1		YOKE, $\frac{5}{16}$
6..	539 990184....2		NUT $\frac{5}{16}$ -18 CNTRLK	26..	539 100102....1		SPRING
7..	539 109089....1		RIVET, SNAP, MALE	27..	539 990517....7		WASHER $\frac{3}{8}$ FLAT STD
8..	539 109090....1		RIVET, SNAP, FEMALE	28..	539 108975....1		PIN, CLEVIS $\frac{1}{4}$ x $\frac{7}{8}$
9..	539 110865....1		GRIP	29..	539 976988....1		HAIRPIN COTTER
10..	539 109279....1		BUSHING, STEP $\frac{3}{4}$ ID	30..	539 108648....1		ROD
11..	539 108995....1		HANDLE, WHEEL BRAKE	31..	539 990188....2		WASHER $\frac{5}{16}$ SAE
12..	539 976938....1		HCS $\frac{5}{16}$ -18 x $2\frac{1}{4}$	32..	539 990365....4		PIN, COTTER $\frac{1}{8}$ x $\frac{3}{4}$
13..	539 108996....1		GRIP, PARK BRAKE	33..	539 990546....4		NUT $\frac{3}{8}$ -16 CNTRLK
14..	539 108792....2		NUT $\frac{5}{16}$ PUSH CAP	34..	539 990588....4		HCS $\frac{3}{8}$ -16 x 2
15..	539 020017....1		SWITCH, NC	35..	539 110943....1		NUT $\frac{5}{16}$ -24 NYLOC
16..	539 102678....1		PLATE, TAPPED	NOT SHOWN			
17..	539 107360....2		LOCKWASHER #10		539 976856 ...5		WIRE TIE
18..	539 108535....4		SCREW #10-24 x $\frac{3}{4}$		539 109298 ...1		WIRE HARNESS

♦ For models built before September 1, 2009

■ For models built on or after September 1, 2009

BELT GUARD & PULLEY

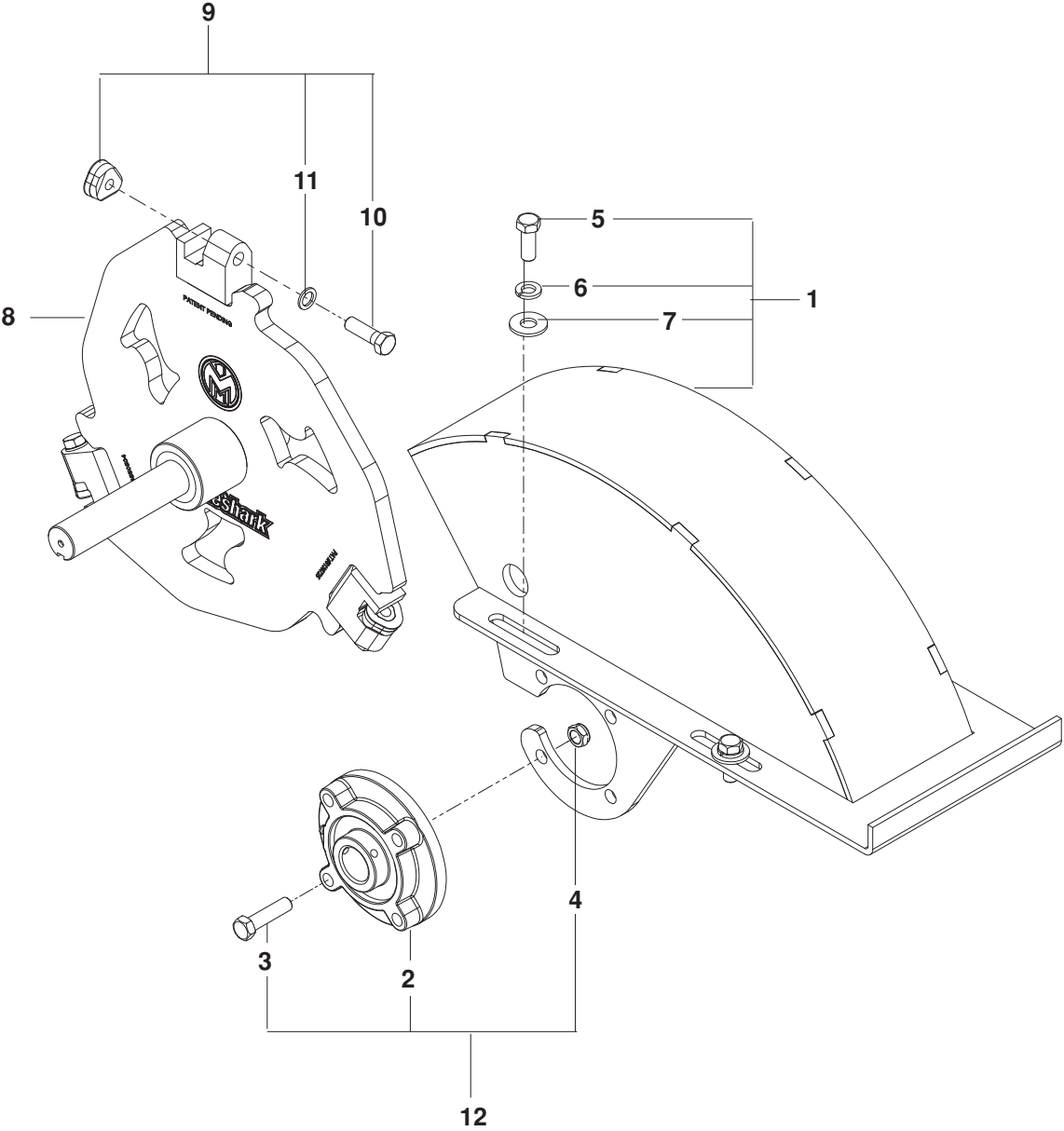


BELT GUARD & PULLEY

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 108213....	1	 PLATE COVER	10..	539 910210....	1	 KEY, 1/4 SQ x 2
2..	539 108398....	4	 HCS 5/16-24 x 1	11..	539 923381....	1	 BUSHING, TAPERLOCK
3..	539 108505....	1	 HCS 3/4-16 x 5 1/2	12..	539 976934....	4	 HCS 5/16-18 x 3/4
4..	539 108746....	3	 NUT 3/8-16 ACORN	13..	539 990118....	3	 WASHER 3/8 SPLIT LK
5..	539 109332....	3	 NUT 3/8-16 JAM	14..	539 990184....	6	 NUT 5/16-18 CNTRLK
6..	539 112296....	1	 COVER, BELT, w/ TRIM ◆	15..	539 990187....	4	 WASHER 5/16 SLW
	576 224701 ...	1	 COVER, BELT, w/ TRIM ■	16..	539 990517....	1	 WASHER 3/8 FLAT STD
7..	539 200270....	1	 BACK PLATE, BELT GUARD ◆	17..	539 990692....	6	 WASHER 5/16
	576 225101 ...	1	 BACK PLATE, BELT GUARD ■	18..	539 111142....	1	 PULLEY, TAPERLOCK
8..	539 200751....	1	 BELT, SET OF 2	19..	539 102827....	1	 SPACER, PULLEY
9..	539 020089....	1	 DEFLECTOR, LEFT SIDE	20..	539 112294....	1	 TRIM, FLEX

- ◆ For models built before September 1, 2009
- For models built on or after September 1, 2009

COVER & BLADE

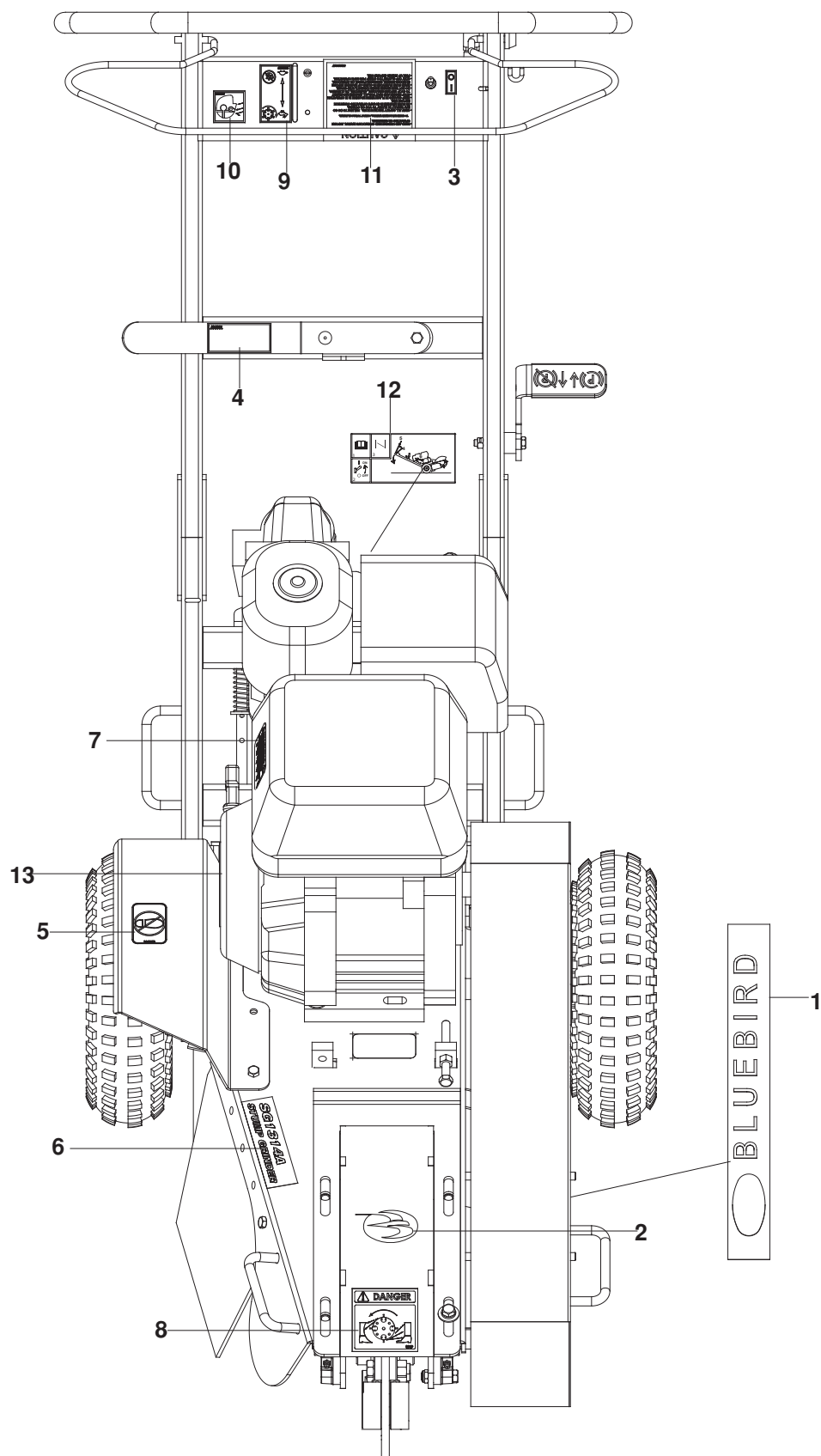


COVER & BLADE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 020225....1		SHROUD KIT w/ DECALS ♦	9..	525 435301....1		KIT, TOOTH (STANDARD)
	576 497201 ...1		SHROUD KIT w/ DECALS ■		525 435302 ...1		KIT, TOOTH (SAND & CLAY)
2..	539 020027....2		BEARING		525 435303 ...1		KIT, TOOTH (ROCK)
3..	539 990655....8		HCS $\frac{3}{8}$ -16 x 1½	10..	525 435101....1		HCS $\frac{3}{8}$ -16 x 1¼
4..	539 200282....8		NUT, $\frac{3}{8}$ -16, JAM NYLOC	11..	525 435501....1		WASHER, $\frac{3}{8}$ SPRING
5..	539 990563....4		HCS $\frac{3}{8}$ -16 x 1	12..	539 020226....1		BEARING KIT
6..	539 990118....4		WASHER $\frac{3}{8}$ SPLIT LK				
7..	539 990517....4		WASHER $\frac{3}{8}$ FLAT STD				
8..	525 435201....1		WHEEL, COMPLETE				

- ♦ For models built before September 1, 2009
- For models built on or after September 1, 2009

DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 008338....1		DECAL, LOGO
2..	539 008337....1		DECAL, LOGO
3..	539 200830....1		DECAL, ON/OFF
4..	539 108987....1		DECAL, HANDLE ADJ
5..	539 105743....1		DECAL, NO STEP
6..	525 743501....1		DECAL, SG1314B
7..	539 101881....1		DECAL, PROP 65

ITEM	PART NO.	QTY.	DESCRIPTION
8..	539 008369....1		DECAL, DANGER FOOT
9..	539 200829....1		DECAL, THROTTLE
10..	540 200126....1		DECAL, EAR/EYE WARN
11..	540 200027....1		DECAL, CAUTION LIST
12..	539 110590....1		DECAL, OPERATION
13..	539 108173....1		DECAL, STARTER HONDA

